



ZONE	REV.	DESCRIPTION	ECO
N/A	A	INITIAL RELEASE	N/A

- NOTES:
- REFER TO 3D FILE FOR COMPLETE DEFINITION
 - UNLESS OTHERWISE NOTED, ALL SURFACES

	0.4	A	B	C
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 - UNLESS OTHERWISE NOTED, ALL HOLES AND BORES

	Ø 0.2	A	B	C
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 - BREAK EDGES AND DEBURR, 0.05-0.2 mm RADIUS OR CHAMFER
 - PARTS SHOULD BE FREE OF GREASE, DIRT AND OTHER CONTAMINANTS
 - CLEARLY IDENTIFY PACKAGE WITH PART NUMBER, LOT NUMBER AND PO NUMBER

DRAWN BY: JEAN-FRANCOIS FORGET	DRAWN DATE: 2018-11-29	UOM: DIMENSIONS: mm X ±0.5 mm X.X ±0.2 mm X.XX ±0.1 mm ANGLE: X.X ±0.5°	MATERIAL: 6061-T6	FINISH: N/A	DESCRIPTION: JACO3 - FLANGE ISO 9409-1 50-M6 WITH EXPANSION	THE INFORMATION IN THIS DOCUMENT IS THE EXCLUSIVE PROPERTY OF KINOVA INC. ANY PARTIAL OR COMPLETE REPRODUCTION OF THIS DOCUMENT OR INFORMATION IN THIS DOCUMENT WITHOUT THE PERMISSION OF KINOVA INC. IS PROHIBITED	MASS: 102 g	SHEET FORMAT: SCALE: B 1:1	NUMBER: KR13890	REVISION: A
ENGINEERING APPROVED BY: JONATHAN LUSSIER		ASME Y14.5-2009								
MANUFACTURING ENGINEERING APPROVED BY:										
QUALITY ASSURANCE APPROVED BY:										

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